

ANNEXURE A
SCHEDULE OF ACCREDITATION

Facility Number: **T0013**

Permanent Address of Laboratory:

Columbus Stainless (Pty) Ltd
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Middelburg
1050

Technical Signatories:

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Ms FT Motau (Chemistry)
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Expiry Date: 31 October 2027

Material or Products Tested	Type of Tests / Properties Measured, Range of Measurement	Standard Specifications, Techniques / Equipment Used
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SPECTROCHEMICAL

Stainless Steel Determination of Co, Cr, Cu, Mn, Mo, ILB-TEST-219
Nb, Ni, P, S, Si, V, Ti, by XRF Spectroscopy

Determination of Al, B, Sn, C, N Spark Emission Spectroscopy ILB-TEST-219

Determination of C by Leco ILB-TEST-221

Determination of N by Leco ILB-TEST-222

High Carbon Ferrochromium Determination of C and S by Leco ILB-TEST-221

CHEMICAL

High Carbon Ferrochromium Determination of Al₂O₃, Fe, Mn, Si by ICP WLB-TEST-205

Determination of Cr by Autotitration WLB-TEST-347

Process/boiler effluent and Pollution, Control Water Determination of Chemical Oxygen Demand (COD) WLB-TEST-009

Determination of Conductivity by Autotitration WLB-TEST-311

Determination of pH by Autotitration WLB-TEST-313

Determination of Fluoride by Autotitration	WLB-TEST-312
Determination of Cr, Mn, Na, Mg by ICP	WLB-TEST-016
Determination of the following using Aquakem:	
NO ₂ ⁻	WLB-TEST-337
NO ₃ ⁻	WLB-TEST-336
Cr ⁶⁺	WLB-TEST-341
SO ₄ ²⁻	WLB-TEST-335
PO ₄ ³⁻	WLB-TEST-340
Cl ⁻	WLB-TEST-334

MECHANICAL

Metallic materials
Austenitic & Ferritic

Tensile Testing (up to 250KN)
(At ambient temperature)
0,2% Proof Stress
1,0% Proof Stress
UTS
Elongation

ISO 6892-1, ASTM E8 M

Impact Charpy (up to 406J)

ISO 148-1, ASTM E23

Hardness Testing (Laboratory)

Vickers method

ISO 6507-1, ASTM E384

Rockwell method

ISO 6508-1, ASTM E18

METALLURGICAL

Metallic material

Grain Size & Microstructure

ASTM E112 (comparison method)

Austenitic, Ferritic & Duplex
Stainless Steels

Inter-granular corrosion test-Austenitic
Inter-granular corrosion test-Ferritic

ASTM A262 (practice A & E)
ASTM A763 (practice W & Z)

Detrimental Intermetallic Phase in
Duplex

ASTM A923

Original Date of Accreditation: 01 November 1992

ISSUED BY THE SOUTH AFRICAN NATIONAL ACCREDITATION SYSTEM



S. Nopha
Accreditation Manager